



Dart Aerospace Ltd.
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D4035-043
Job Sheet 183415



Part No: D4035-043

Job Qty: 4 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Large Fab-6		MA 18-10-31
100	Large Fab	4 pcs	10/12/18	10/12/18	0.00	3.04	Large Fab 1		MA 18-10-31
110	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC10		NOV 02 2018 68
120	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		NOV 02 2018 68
130	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3 Large Fab		MA 18-10-31
140	QC21-SA	4 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 05 2018

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035

130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9	Bushing	8 Ea (2 ea)	90-Start up Operation	5105262x4
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	7 ft (1.75 ea)	90-Start up Operation	5115491

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-9	8	108	0
	M304TS0.750W.049	7	835	0

Part Specifications

Specifications could not be found.

Plex 9/18/18 6:55 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION ☐ Re-work ☐ Scrap ☐ Use as-is ☐ Suspected Unapproved
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation

Work Order up to _____

AGAINST DEPARTMENT/PROCESS _____

Production _____

Quantity _____

Disposition _____

UNIT AEROSPACE LTD.
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 CANADA
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Part: D4035-043
 Job No: 183415
 Serial No/Batch: S123264
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's
 Date: 10/31/18

QC / QA Coordinator
 Approval

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :			
Misidentified	☐	Past Due	☐				